Order Code: JM-252C

Key Features

- Multi function inverter: MIG/MAG/MMA and gasless, flux cored
- Digital display
- High duty cycle
- Advanced control circuitry
- Suitable for 0.6, 0.8 and 1.0mm wire
- Stable welding arc with minimal spatter
- Burn back control
- Spool gun interface
- Wire inching feature



Optional Spool Gun Order Code

JSG-02

MMA Leads Order Code: WCS25-3



MMA

TIG

PLASMA

ACCESSORIES

Technical Data

Input Voltage	AC 230V - 50/60 Hz
leff(A)	28.4
Input Power (kVA)	11
Voltage Adjustment Range (V)	11 - 29
Current Range (A)	30 - 250
Duty Cycle @ 40°C	250A @ 35%
No-Load Voltage (V)	52
Wire Spool Size	ø 300mm
Efficiency (%)	85
Power Factor	0.75
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	900 x 450 x 755
Weight (Kg)	48

*5 year warranty subject to product registration

Innovative welding technology

MMA

Accommodates

full size gas cylinder

Includes

MIG torch, gas regulator,

work return lead & clamp

TIG

PLASMA

86

87

Consistently reliable performance for highly demanding and repetitive weld cycles