

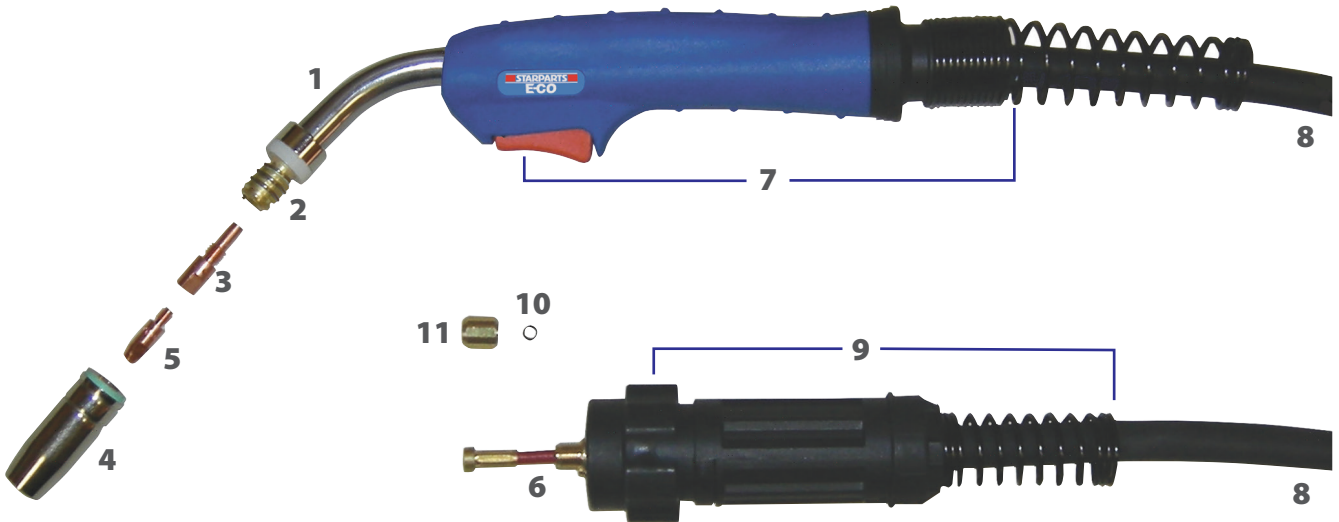
## Eco MIG Welding Torch Air Cooled

**Model: ECO25** Rating 200A Co<sup>2</sup> / 180A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Size 0.8mm to 1.2mm

### Torch Packages

EC25-3    EC25-4    EC25-5  
3 metre    4 metre    5 metre

\*Euro Fitting and Bladeswitch



### Main Consumables

Code	Description	Pack Qty
<b>1</b>	SP2554 Swan Neck Complete	1
<b>2</b>	SP2557 Shroud Spring	10
<b>3</b>	SP2581 Tip Adapter M6 Tips	5
	SP2582 * Tip Adapter M8 Tips	5
<b>4</b>	SP2570 Nozzle Conical	5
	SP2571 Nozzle Cylindrical	5
	SP2572 Nozzle Tapered	5
	SP2574 Spot Welding Nozzle	5

### Contact Tips (ECU M6 x 28mm)

<b>5</b>	SP2408	0.8mm Steel / 0.6mm Alum Wire	25
	SP2409	0.9mm Steel Wire	25
	SP2410	1.0mm Steel / 0.8mm Alum Wire	25
	SP2412	1.2mm Steel / 1.0mm Alum Wire	25

\* For specifically marked ALU Tips add 'A' after the part number eg: SP2410A

### Contact Tips (CuCrZr M6 x 28mm)

	SP2508	0.8mm Steel / 0.6mm Alum Wire	25
	SP2509	0.9mm Steel Wire	25
	SP2510	1.0mm Steel / 0.8mm Alum Wire	25
	SP2512	1.2mm Steel / 1.0mm Alum Wire	25

### Liners (Steel Plastic Coated)

Code	Description	Pack Qty	
<b>6</b>	SP1539	0.6 - 0.9mm x 3m - P.C Blue	1
	SP1549	0.6 - 0.9mm x 4m - P.C Blue	1
	SP1559	0.6 - 0.9mm x 5m - P.C Blue	1
	SP2432	1.0-1.2mm x 3m - P.C Red	1
	SP2442	1.0-1.2mm x 4m - P.C Red	1
	SP2452	1.0-1.2mm x 5m - P.C Red	1

### Liners (PTFE)

	SP1538T	0.6-0.8mm x 3m - Blue	1
	SP1548T	0.6-0.8mm x 4m - Blue	1
	SP1558T	0.6-0.8mm x 5m - Blue	1
	SP2432T	1.0-1.2mm x 3m - Red	1
	SP2442T	1.0-1.2mm x 4m - Red	1
	SP2452T	1.0-1.2mm x 5m - Red	1
	SP1511	Liner Collet	5
	SP1517	Liner 'O' Ring	10

### Secondary Consumables

<b>7</b>	SP1627	Complete Bladeswitch Handle c/w Cable Support	1
<b>8</b>	SP2403	Cable Assy 3m	1
	SP2404	Cable Assy 4m	1
	SP2405	Cable Assy 5m	1
<b>9</b>	SP8005	Complete Euro Connection Kit c/w Support	1
<b>10</b>	SP1596	Gun Plug 'O' Ring	10
<b>11</b>	SP1597	Liner Retaining Nut	5

\* For 8mm Threaded Tips Use SP38 / SP40 Series See Page 194 Item No. 6